



## Review Article

# AI in Drug Discovery: From Target Identification to Lead Optimization

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### ABSTRACT:

Artificial Intelligence (AI) has emerged as a transformative force in drug discovery, addressing the limitations of traditional pharmaceutical research, including high costs, long timelines, and low success rates. By leveraging machine learning, deep learning, natural language processing, and generative models, AI enables efficient analysis of vast biomedical datasets and accelerates decision-making processes. This review provides a comprehensive overview of AI applications across the drug discovery pipeline, from target identification to lead optimization. It highlights computational techniques, real-world case studies, tools, and challenges associated with AI integration. Additionally, future perspectives on AI-driven personalized medicine and autonomous drug design systems are discussed. AI-driven innovations are poised to significantly reshape the pharmaceutical industry by improving efficiency, reducing attrition rates, and enabling precision therapeutics. [1–3]

**Keywords:** Artificial Intelligence, Drug Discovery, Machine Learning, Deep Learning, Target Identification, Lead Optimization, ADMET, Computational Pharmacology [4–6]

## 1. INTRODUCTION

Drug discovery is a complex and multidisciplinary process involving biology, chemistry, pharmacology, and computational sciences. Traditionally, it takes approximately 10–15 years and costs billions of dollars to develop a new drug, with a high failure rate during clinical trials. The inefficiency of this process has necessitated the adoption of innovative technologies such as Artificial Intelligence (AI). [7–9]

AI provides advanced computational capabilities that allow researchers to process large datasets, identify patterns, and generate predictive models. These capabilities significantly improve decision-making and reduce reliance on trial-and-error methods. The integration of AI into drug discovery has resulted in improved efficiency, cost reduction, and enhanced success rates. [10–12]

Recent advancements in AI technologies, particularly deep learning and generative models, have enabled novel drug design approaches. These methods allow the generation of new chemical

entities and prediction of their biological activity, thereby accelerating early-stage drug discovery. [13–15]

## 2. FUNDAMENTALS OF AI IN DRUG DISCOVERY

### 2.1 Artificial Intelligence Overview

Artificial Intelligence refers to computational systems capable of performing tasks that typically require human intelligence, such as learning, reasoning, and problem-solving. AI systems are trained using large datasets and algorithms that enable pattern recognition and predictive analysis. [16–18]

Machine learning (ML) is a subset of AI that involves algorithms capable of learning from data without explicit programming. Deep learning (DL), a subset of ML, uses neural networks with multiple layers to model complex relationships. These technologies are widely used in drug discovery for predictive modeling and data analysis. [19–21]

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## 2.2 Key AI Techniques

**Table 1: AI Technologies and Applications**

AI Technique	Description	Application
Machine Learning	Pattern recognition	QSAR modeling
Deep Learning	Neural networks	Image & structure analysis
NLP	Text mining	Literature analysis
GNN	Graph modeling	Molecular interactions
Generative AI	Molecule creation	Drug design

AI techniques are applied across multiple stages of drug discovery, enabling improved efficiency and predictive accuracy. [22–24]

## 2.3 AI vs Traditional Drug Discovery

**Table 2: Comparison**

Feature	Traditional	AI-Based
Time	10–15 years	Reduced
Cost	High	Lower
Success Rate	Low	Improved
Data Usage	Limited	Extensive

AI significantly reduces time and cost while improving accuracy and success rates in drug discovery processes. [25–27]

## 3. DRUG DISCOVERY PIPELINE OVERVIEW

Drug discovery involves several sequential stages, including:

- Target Identification
- Target Validation
- Hit Discovery
- Lead Optimization
- Preclinical Studies
- Clinical Trials

AI technologies are integrated into each stage to improve efficiency and reduce attrition rates. [28–30]

## 4. AI IN TARGET IDENTIFICATION

### 4.1 Concept

Target identification is the process of identifying biological molecules associated with disease mechanisms. AI plays a crucial role in analyzing complex biological data and identifying potential therapeutic targets. [31–33]

### 4.2 AI Approaches

### 1. Multi-Omics Analysis

AI integrates genomics, proteomics, and transcriptomics data to identify disease-associated targets. [34]

### 2. Natural Language Processing

NLP extracts valuable information from scientific literature and databases. [35]

### 3. Network Biology

AI models biological networks to identify key nodes involved in disease pathways. [36]

### 4. Deep Learning Models

Deep neural networks predict protein functions and interactions. [37]

**Table 3: AI Tools for Target Identification**

Tool	Application
AlphaFold	Protein structure prediction
IBM Watson	Literature mining
BenevolentAI	Target discovery
Insilico Medicine	AI drug design

These tools demonstrate the effectiveness of AI in accelerating target identification. [38–40]

#### 4.3 Advantages

- Faster analysis
- High accuracy
- Integration of large datasets

#### 4.4 Challenges

- Data bias
- Lack of interpretability
- Data quality issues

AI-based target identification significantly improves early-stage drug discovery efficiency but still faces challenges in data standardization. [41–43]

## 5. CASE STUDIES

### 5.1 AI-Discovered Antibiotic (Halicin)

AI identified a novel antibiotic effective against resistant bacteria, demonstrating its potential in drug discovery. [44]

### 5.2 COVID-19 Drug Repurposing

AI was used to identify baricitinib as a potential treatment, accelerating clinical application. [45]

## 6. AI IN HIT DISCOVERY AND VIRTUAL SCREENING

### 6.1 Hit Discovery Overview

Hit discovery is the process of identifying chemical compounds that show activity against a biological target. Traditionally, this involves high-throughput screening (HTS) of large chemical libraries, which is time-consuming and expensive. AI has significantly improved this stage by enabling virtual screening and predictive modeling. [51–53]

## 6.2 AI in Hit Identification

AI methods used in hit discovery include:

- Machine Learning-based QSAR models
- Deep learning for pattern recognition

- Structure-based virtual screening
- Ligand-based approaches

These approaches allow rapid identification of potential hits from millions of compounds without physical testing. [54–56]

**Table 4: AI Methods in Hit Discovery**

Method	Description	Advantage
QSAR Models	Predict activity	Fast screening
Virtual Screening	Simulated docking	Cost-effective
Deep Learning	Pattern recognition	High accuracy
GNN Models	Molecular graphs	Better prediction

AI-driven hit discovery reduces screening time from months to days while increasing accuracy. [57–58]

## 7. VIRTUAL SCREENING

### 7.1 Concept

Virtual screening involves computational evaluation of chemical libraries to identify compounds likely to bind to a target protein. AI enhances this process through predictive modeling and data-driven approaches. [59–60]

### 7.2 Types of Virtual Screening

#### 1. Structure-Based Virtual Screening (SBVS)

- Uses 3D protein structures
- Predicts binding affinity

#### 2. Ligand-Based Virtual Screening (LBVS)

- Uses known active compounds
- Predicts similar molecules

AI integrates both approaches to improve screening accuracy. [61–62]

### 7.3 Advantages

- Reduces experimental cost
- Speeds up discovery
- Enables large-scale screening

### 7.4 Limitations

- Requires high-quality data
- Computational complexity
- Model bias

AI-based virtual screening has transformed early-stage drug discovery by enabling rapid and accurate identification of potential drug candidates. [63–64]

## 8. MOLECULAR DOCKING AND AI

### 8.1 Concept

Molecular docking predicts the interaction between a drug molecule and its target protein. AI enhances docking by improving scoring functions and prediction accuracy. [65]

### 8.2 AI Applications

- Deep learning-based docking
- Binding affinity prediction
- Protein-ligand interaction modeling

These approaches improve reliability compared to traditional docking methods. [66–67]

**Table 5: AI Tools for Docking**

Tool	Application
AutoDock	Docking simulation
DeepDock	AI docking
AlphaFold	Structure prediction
Schrödinger AI	Drug modeling

## 9. DRUG-TARGET INTERACTION PREDICTION

AI models predict interactions between drugs and biological targets using:

- Neural networks
- Graph-based models
- Deep learning algorithms

These predictions help prioritize compounds for further testing. [68–69]

## 10. LEAD OPTIMIZATION

### 10.1 Overview

Lead optimization is a critical stage in drug discovery that involves refining chemical compounds to improve their pharmacological properties, including potency, selectivity, and safety. Traditional approaches rely heavily on iterative synthesis and experimental testing, which are time-consuming and costly. AI has significantly enhanced this stage by enabling predictive modeling and rational drug design. [1–3]

### 10.2 AI Techniques in Lead Optimization

#### 1. Quantitative Structure-Activity Relationship (QSAR)

QSAR models predict biological activity based on chemical structure. AI improves QSAR accuracy using machine learning algorithms. [4–6]

#### 2. Deep Learning Models

Deep neural networks analyze complex molecular features and predict optimized structures with improved activity. [7–9]

#### 3. Reinforcement Learning

Used to iteratively improve molecular design by optimizing desired properties such as binding affinity and toxicity. [10–12]

#### 4. Graph Neural Networks (GNNs)

Model molecular structures as graphs, improving prediction of chemical behavior and interactions. [13–15]

**Table 6: AI Techniques in Lead Optimization**

Technique	Application	Benefit
QSAR	Activity prediction	Faster screening
Deep Learning	Property prediction	High accuracy
Reinforcement Learning	Molecule optimization	Adaptive learning
GNN	Molecular modeling	Better structure understanding

AI-driven optimization significantly reduces experimental workload and accelerates drug development. [16–18]

## 11. ADMET PREDICTION

### 11.1 Concept

ADMET (Absorption, Distribution, Metabolism, Excretion, Toxicity) properties are crucial for determining drug safety and efficacy. AI models predict these properties early in the drug discovery process. [19–21]

### 11.2 AI in ADMET

AI techniques used include:

- Machine learning models for toxicity prediction
- Deep learning for metabolism prediction
- Data-driven pharmacokinetic modeling

These approaches reduce late-stage drug failures. [22–24]

**Table 7: AI in ADMET Prediction**

Parameter	AI Application
Absorption	Bioavailability prediction
Distribution	Tissue distribution modeling
Metabolism	Enzyme interaction prediction
Excretion	Clearance estimation
Toxicity	Safety prediction

### 11.3 Advantages

- Early risk assessment
- Reduced clinical failure

- Cost savings

### 11.4 Challenges

- Limited high-quality datasets
- Model interpretability
- Regulatory acceptance

AI-based ADMET prediction is a powerful tool but requires validation and regulatory standardization. [25–27]

## 12. GENERATIVE AI IN DRUG DESIGN

### 12.1 Overview

Generative AI models create new molecular structures with desired properties. These models include:

- Variational Autoencoders (VAE)
- Generative Adversarial Networks (GANs)
- Transformer-based models

These approaches enable rapid design of novel compounds. [28–30]

### 12.2 Applications

- De novo drug design
- Scaffold hopping
- Optimization of molecular properties

Generative AI significantly accelerates innovation in drug discovery. [31–33]

## 13. CASE STUDIES IN LEAD OPTIMIZATION

### 13.1 Insilico Medicine

Used AI to design novel drug candidates within weeks. [34]

### 13.2 DeepMind AlphaFold

Improved protein structure prediction, aiding drug design. [35]

### 13.3 Exscientia

Developed AI-designed drugs entering clinical trials. [36]

## 14. AI IN CLINICAL TRIALS

### 14.1 Overview

Clinical trials are one of the most expensive and time-consuming stages of drug development, often accounting for nearly 70% of total costs. AI has emerged as a powerful tool to improve trial efficiency, patient selection, and data analysis. By leveraging predictive analytics and real-world data, AI helps optimize clinical trial design and execution. [41–43]

### 14.2 Applications of AI in Clinical Trials

#### 1. Patient Recruitment

AI analyzes electronic health records (EHRs) to identify eligible patients quickly, improving recruitment speed and diversity. [44]

#### 2. Trial Design Optimization

Machine learning models simulate clinical outcomes and help design better protocols with fewer participants and shorter durations. [45]

#### 3. Monitoring and Data Analysis

AI tools enable real-time monitoring of patient data and detection of adverse events. [46]

#### 4. Predictive Modeling

AI predicts patient responses, helping reduce trial failures and improve success rates. [47]

**Table 8: AI Applications in Clinical Trials**

Application	Benefit
Patient Recruitment	Faster enrollment
Trial Design	Optimized protocols
Monitoring	Real-time tracking
Data Analysis	Improved insights

AI significantly reduces trial timelines and enhances efficiency, making drug development more cost-effective. [48–49]

## 15. REGULATORY CONSIDERATIONS

### 15.1 Overview

The integration of AI in drug discovery introduces regulatory challenges related to transparency, validation, and reproducibility. Regulatory agencies are working to establish guidelines for AI-based drug development. [50–51]

### 15.2 Key Regulatory Challenges

- Lack of standardized frameworks
- Model interpretability issues
- Data privacy concerns
- Validation of AI predictions

These challenges must be addressed to ensure safe and effective implementation of AI in pharmaceuticals. [52–53]

### 15.3 Regulatory Initiatives

Regulatory bodies are actively developing frameworks:

- Guidelines for AI-based medical tools
- Data governance policies
- Validation protocols

These initiatives aim to ensure reliability and safety in AI-driven drug discovery. [54–55]

## 16. CHALLENGES AND LIMITATIONS OF AI IN DRUG DISCOVERY

### 16.1 Data-Related Challenges

AI models require large, high-quality datasets. However:

- Data may be incomplete
- Bias may exist
- Data standardization is lacking

These issues affect model accuracy and reliability. [56–57]

### 16.2 Technical Challenges

- Black-box nature of deep learning
- High computational cost
- Model overfitting

These challenges limit the interpretability and scalability of AI models. [58–59]

### 16.3 Ethical Concerns

- Data privacy issues
- Algorithmic bias
- Lack of transparency

Ethical considerations are critical for responsible AI implementation. [60–61]

**Table 9: Challenges of AI in Drug Discovery**

Challenge	Description
Data Quality	Incomplete datasets
Interpretability	Black-box models
Cost	High computational needs
Ethics	Bias and privacy issues

## 17. ETHICAL CONSIDERATIONS

AI in drug discovery must adhere to ethical principles:

- Transparency in decision-making
- Fairness in data usage
- Accountability in outcomes

Ensuring ethical AI use is essential for public trust and regulatory compliance. [62–63]

## 18. INDUSTRY APPLICATIONS

### 18.1 Pharmaceutical Companies

Many pharmaceutical companies are integrating AI into their workflows to accelerate drug discovery and reduce costs. [64]

### 18.2 AI Startups

Startups are playing a major role in innovation by developing AI-driven platforms for drug design and discovery. [65]

### 18.3 Collaborations

Collaborations between academia, industry, and technology companies are driving advancements in AI-based drug discovery. [66]

## 19. FUTURE PERSPECTIVES OF AI IN DRUG DISCOVERY

### 19.1 Overview

Artificial Intelligence is expected to play an increasingly central role in the future of drug discovery. With advancements in computational power, data availability, and algorithm development, AI has the potential to fully transform pharmaceutical research into a faster, more efficient, and highly precise process. [70]

### 19.2 Emerging Trends

#### 1. Integration with Big Data

AI systems will increasingly integrate diverse datasets including genomics, proteomics, clinical data, and real-world evidence to provide comprehensive insights into disease mechanisms and drug responses. [71]

#### 2. Explainable AI (XAI)

Future AI systems will focus on interpretability, allowing researchers and regulators to better understand decision-making processes. [72]

#### 3. Cloud-Based Drug Discovery

Cloud computing will enable scalable AI models, facilitating global collaboration and data sharing. [73]

Quantum computing has the potential to revolutionize molecular simulations, enabling highly accurate predictions of drug behavior. [74]

#### 4. Quantum Computing Integration

**Table 10: Future Trends in AI Drug Discovery**

Trend	Impact
Big Data Integration	Improved predictions
Explainable AI	Better transparency
Cloud Computing	Scalable models
Quantum Computing	Advanced simulations

## 20. AI IN PERSONALIZED MEDICINE

### 20.1 Concept

Personalized medicine involves tailoring treatment to individual patients based on genetic, environmental, and lifestyle factors. AI enables this by analyzing patient-specific data and predicting optimal therapies. [75]

### 20.2 Applications

- Precision drug selection
- Biomarker identification
- Predictive diagnostics
- Treatment optimization

AI-driven personalized medicine improves treatment outcomes and reduces adverse effects. [1–3]

## 21. AUTONOMOUS DRUG DISCOVERY

### 21.1 Overview

Autonomous drug discovery refers to fully automated systems that integrate AI, robotics, and laboratory automation to conduct experiments with minimal human intervention. [4–6]

### 21.2 Components

- AI algorithms for decision-making
- Robotic systems for synthesis and testing
- Data feedback loops for continuous learning

These systems have the potential to significantly accelerate drug development. [7–9]

**Table 11: Autonomous Drug Discovery Systems**

Component	Function
AI Models	Predict outcomes
Robotics	Perform experiments
Data Systems	Continuous learning

## 22. Impact on Pharmaceutical Industry

AI is reshaping the pharmaceutical industry by:

- Reducing R&D costs
- Increasing success rates
- Accelerating time-to-market
- Enabling innovation

These changes are expected to make drug development more sustainable and efficient. [10–12]

### CONCLUSION:

Artificial Intelligence has emerged as a transformative technology in drug discovery, impacting every stage from target identification to lead optimization and clinical trials. By leveraging advanced computational techniques, AI

significantly reduces time, cost, and failure rates associated with traditional drug discovery methods. The integration of AI in hit discovery, virtual screening, lead optimization, and ADMET prediction has enhanced efficiency and accuracy, enabling the rapid development of novel therapeutics. Furthermore, generative AI and autonomous systems are opening new avenues for innovation, allowing the creation of entirely new drug candidates. Despite its advantages, challenges such as data quality, interpretability, ethical concerns, and regulatory barriers must be addressed to ensure safe and effective implementation. Ongoing research and collaboration among academia, industry, and regulatory bodies are essential for overcoming these challenges. In conclusion, AI holds immense potential to revolutionize drug discovery and healthcare, paving the way for precision medicine and faster development of life-saving drugs. [22–24]

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